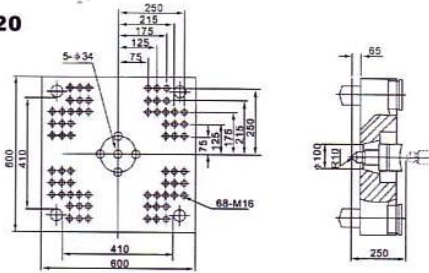


EC PACK INDUSTRIAL LIMITED

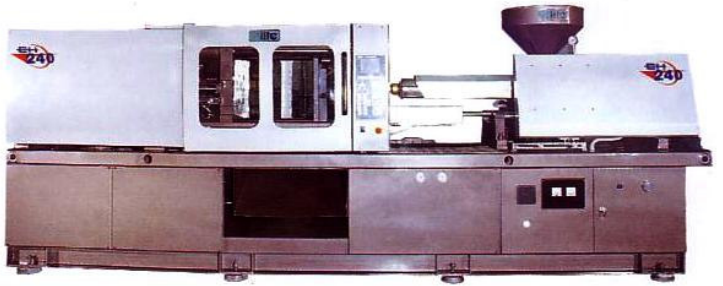
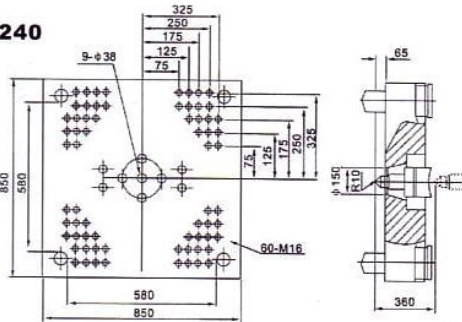
Unit 608, 6/Floor, Albion Plaza, No.2-6 Granville Road, TST, Kowloon, Hong Kong.
Tel: (852) 2957 8208 Fax : (852) 2957 8202 E-Mail: hk@ec-packing.com

Injection Mould Platen Dimension

EH120



EH240



EH-PET 瓶坯專用注塑機

EH-PET PREFORM SPECIALISED INJECTION MOLDING MACHINE

	型號	Model	EH120-PET		EH160-PET	
			液壓鎖模 Hydraulic clamping	液壓鎖模 Hydraulic clamping	液壓鎖模 Hydraulic clamping	液壓鎖模 Hydraulic clamping
鎖模裝置	鎖模方式	Type of clamping unit	液壓鎖模 Hydraulic clamping		液壓鎖模 Hydraulic clamping	
	鎖模力	Clamping force	ton		120	163
	鎖模行程	Clamping stroke	mm		500	650
	最小模厚	Min Mould Thickness	mm		350	325
	拉杆內距	Space between tie bar(H×V)	mm×mm		410×410	460×460
	頂出力	Ejection force	ton		3.5	5
	頂出行程	Ejection stroke	mm		130	180
注射裝置	頂點	Ejection points			5	5
	螺桿直徑	Screw diameter	mm		50	75
	理論射膠	Shot weight	g		360	1200
	射出壓力	Injection pressure	kg/cm ²		1335	1550
	螺桿長徑	Screw(L:D)			22:1	22:1
	螺桿行程	screw stroke	mm		162	265
	射出率	Injection rate	Cm ³ /sec		159	256
其它	螺桿轉速	Screw Rotation Speed	r.p.m		208	115
	塑化能力	Plasticizing capacity	g/sec		30	58
	工作壓力	Working pressure	kg/cm ²		170	170
	溫控區域	Temperature control zones			4	6
	電熱功率	Heater power	kw		11.5	24
	電機功率	kw		18.5	30	
	外形尺寸	Outline dimension(L×W×H)	m×m×m		4.6×1.13×1.8	5.3×1.5×2.2